



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G09132-3G-7
Job Sheet 178664



Part No: RBW6205G09132-3G-7

Job Qty: 9 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6205G09132-3G Rev 3 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Machining-2		JB 18-12-12
110	CNC Lathe	9 pcs	9/24/18	9/24/18	0.00	2.25	MORI SL-154		JB 18-12-12
120	QC	9 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Machining-4		JB 18-12-12
130	QC	9 pcs	9/24/18	9/24/18	0.00	0.00	QC8 Machining-4		JB 18-12-17
150	Outsource	9 pcs	9/24/18	9/24/18	0.00	0.00	Outsource4		CT 18-12-12
160	Packaging	9 pcs	9/24/18	9/24/18	0.00	0.00	Packaging2		DAS
170	QC	9 pcs	9/24/18	9/24/18	0.00	0.00	QC6		DEC 21 2018 68
180	Packaging	9 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-1		MU 9-89 DAS GA
190	QC21-SA	9 Ea	9/24/18	9/24/18	0.00	0.00	QC21		DEC 27 2018 70

Part Op 110 - 1-Machine as per DWG. FB634 FOLIO REV: _____ DWG REV: _____ 2-Deburr 9-89
Descriptions: 150 - Issue P/O to ATG: Boydson -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	3.6000 ft (.4 ea)	90-Start up Operation	S127980

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	4	50	0

Part Specifications

not be found.

Plex 9/17/18 11:00 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S137468



Part: RBW6205G09132-3G-7

Job No: 178664

Serial No/Batch: S137468

Revision: 3

Inspector:

Exp Date:

Instructions:

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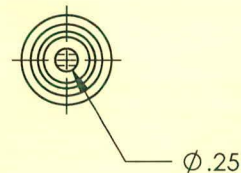
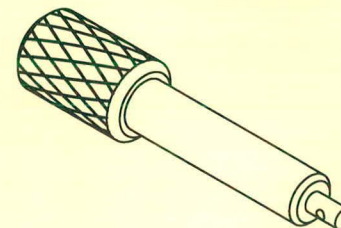
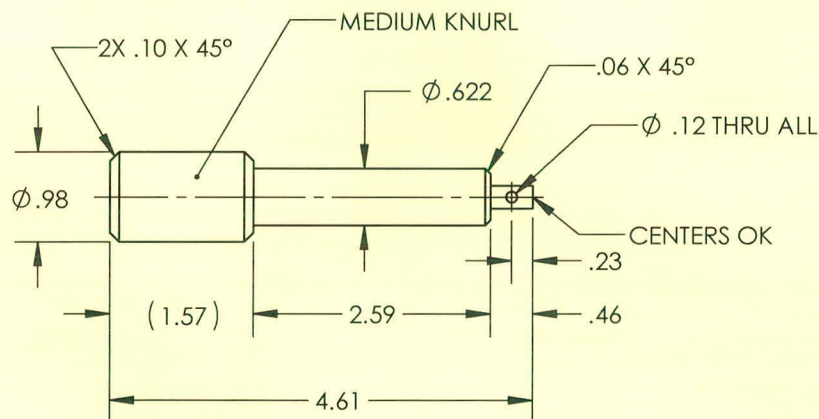
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 ADDED NOTE "CENTERS OK".	6/25/2013	BIM	GE



4.775

(-7)

PIN

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-7	REV 3
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CLEAR ANODIZE
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 1/19/2012
SHEET 5 OF 9	

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Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042059**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042059
PO Date: 12/17/18
Due Date: 12/21/18 **revised*
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178664	RBW6205G09132-3G-7	Pin -Issue P/O -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/21/18	11 pcs	0 pcs	11 pcs	\$4.2857142/pcs	\$47.14
						11x DEC 21 2018		<i>[Signature]</i>			DAS 68 9-89
2	185452	RBE105-31781W2-5	020.01 Base -Issue P/O to GROUPE ALTECH PO: ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/21/18	5 pcs	0 pcs	5 pcs	\$4.2857142/pcs	\$21.43



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PURCHASE ORDER

PO042059

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	179105	RBW1205G00332-3G-17	Sleeve -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	12/21/18	12 pcs	0 pcs	12 pcs	\$4.2857142/pcs	\$51.43

Grand Total: \$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/20/18 8:06 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(015453-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015453- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
19-Dec-2018		Aman		042059 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6205G09132-3G-7 Rev. ✓	RBW6205G09132-3G-7 ANODIZE CLEAR PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL	ANODIZE CH	11 ✓	11	0	0	0
2	RBE105-31781W2-5 Rev. ✓	RBE105-31781W2-5 ANODIZE CLEAR PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL	ANODIZE CH	5 ✓	5	0	0	0
3	RBW1205G00332-3G-17 Rev. ✓	RBW1205G00332-3G-17 ANODIZE CLEAR PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL	ANODIZE CH	12 ✓	12	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

